What is claimed is:

- 1 1. A semiconductor protection element comprising:
- a semiconductor substrate having a first region of a first
- 3 impurity concentration and a pair of second regions having a
- 4 second impurity concentration being higher than that of said first
- 5 region; and
- 6 silicide layers each being formed in a manner so as to be
- 7 in contact with a surface of each of said second regions;
- 8 wherein said first region has a first surface region not
- 9 covered with said silicide layers and said second regions have
- 10 second surface regions not covered with said silicide layers and
- 11 said first surface region is sandwiched by two said second surface
- 12 regions;
- wherein each of said silicide layers is formed in a manner
- 14 that each of said second surface regions is in contact with said
- 15 first surface region in a continued manner and that each of said
- 16 second surface regions is exposed; and
- wherein each of said silicide layers makes up a low
- 18 resistance region having a relatively low resistance value, each
- of said second surface regions makes up an intermediate resistance
- 20 region having an intermediate resistance value, and said first
- 21 surface region makes up a high resistance region having a
- 22 relatively high resistance value.
 - 1...2. The semiconductor protection element according to Claim 1,
- 2 wherein a field oxide film is formed on said first surface region
- 3 or on said first exposed region.

- The semiconductor protection element according to Claim 1,
- 2 wherein a gate electrode structure is formed on said first surface
- 3 region or on said first exposed region.
- 1 4. A semiconductor protection element comprising:
- 2 a semiconductor substrate having a first region of a first
- 3 impurity concentration and a pair of second regions having a
- 4 second impurity concentration being higher than that of said first
- 5 region; and
- 6 silicide layers each being partially formed in a manner so
- 7 as to be in contact with a surface of said second regions;
- 8 wherein said first region has a first exposed region being
- 9 exposed on a surface of said semiconductor substrate and each of
- 10 said silicide layers is so formed as to have a second exposed region
- 11 in which part of each of said second regions is exposed on a surface
- 12 of said semiconductor substrate in a manner so as to continuously
- 13 be in contact with said first exposed region;
- 14 wherein said first exposed region is sandwiched by two said
- 15 second regions; and
- wherein each of said silicide layers makes up a low
- 17 resistance region having a relatively low resistance value, each
- of said second exposed regions in said second region makes up an
- 19 intermediate resistance region having an intermediate resistance
- 20 value, and said first exposed region in said first region makes
- 21 up a high resistance region having a relatively high resistance
- 22 value.
 - 1 5. The semiconductor protection element according to Claim 4,
 - 2 wherein said first region is made up of a well region.

- 1 6. The semiconductor protection element according to Claim 4,
- 2 wherein said first region is formed on a surface of said
- 3 semiconductor substrate and in a manner that said first region
- 4 and said second region are overlapped on a surface of said
- 5 semiconductor substrate.
- 1 7. The semiconductor protection element according to Claim 6,
- 2 wherein, said first impurity concentration of said first region,
- 3 when it is assumed that a well region is formed on said
- 4 semiconductor substrate, is higher than that of said well region.
- 1 8. The semiconductor protection element according to Claim 4,
- 2 wherein a field oxide film is formed on said first surface region
- 3 or on said first exposed region.
- 1 9. The semiconductor protection element according to Claim 4,
- 2 wherein a gate electrode structure is formed on said first surface
- 3 region or on said first exposed region.
- 1 10. The semiconductor protection element according to Claim 4,
- 2 wherein said second exposed region has a surface length being
- 3 equal to or larger than that of said first exposed region.
- 1 11. The semiconductor protection element according to Claim 4,
- 2 wherein a surface length of said second exposed region is equal
- 3 to or larger than a depth of said second region.
- 1 12. A semiconductor protection element comprising:

- a semiconductor substrate having a first region of a first
- 3 impurity concentration and a pair of second regions having a
- 4 second impurity concentration being higher than that of said first
- 5 region;
- 6 wherein said first region is made up of a well region;
- wherein, on said first region, a third region of a third
- 8 impurity concentration being higher than said first impurity
- 9 concentration and being lower than said second impurity
- 10 concentration is formed;
- wherein said third region is sandwiched by two said second
- 12 regions, makes up a first exposed region being exposed on a surface
- 13 of said semiconductor substrate and, on a surface of said
- 14 semiconductor substrate, said third region and said second region
- 15 are overlapped each other;
- wherein each of said silicide layers is so formed as to have
- 17 a second exposed region in which part of each of said second regions
- 18 is exposed on a surface of said semiconductor substrate in a manner
- 19 so as to continuously be in contact with said first exposed region;
- 20 and
- 21 wherein each of said silicide layers makes up a low
- 22 resistance region having a relatively low resistance value, each
- 23 of said second exposed regions in said second region makes up an
- 24 intermediate resistance region having an intermediate resistance
- 25 value, and said first exposed region in said third region makes
- 26 up a high resistance region having a relatively high resistance
- 27 value.
 - 1 13. The semiconductor protection element according to Claim 12,
- 2 wherein a field oxide film is formed on said first surface region

- 3 or on said first exposed region.
- 1 14. The semiconductor protection element according to Claim 12,
- 2 wherein a gate electrode structure is formed on said first surface
- 3 region or on said first exposed region.
- 1 15. The semiconductor protection element according to Claim 12,
- 2 wherein said second exposed region has a surface length being
- 3 equal to or larger than that of said first exposed region.
- 1 16. The semiconductor protection element according to Claim 12,
- 2 wherein a surface length of said second exposed region is equal
- 3 to or larger than a depth of said second region.
- 1 17. A method for manufacturing a semiconductor protection
- 2 element comprising:
- a first step of implanting an impurity into a semiconductor
- 4 substrate to form a first region of a first impurity
- 5 concentration;
- a second step of forming a pair of second regions having
- 7 a second impurity concentration being higher than said first
- 8 impurity concentration on both sides of said first region on a
- 9 surface of said semiconductor substrate; and
- a third step of forming silicide layers being in contact
- 11 with a surface of said second region;
- wherein, in said third step, each of said silicide layers
- 13 is formed in a manner that said first region has a first surface
- 14 region not covered by said silicide layers and said second region
- 15 has a second surface region not covered by said silicide layers

- 16 and that said first surface region is sandwiched by two said second
- 17 surface regions; and
- wherein each of said silicide layers makes up a low
- 19 resistance region having a relatively low resistance value, each
- 20 of said second surface regions makes up an intermediate resistance
- 21 region having an intermediate resistance value, and said first
- 22 surface region makes up a high resistance region having a
- 23 relatively high resistance value.
 - 1 18. A method for manufacturing a semiconductor protection
 - 2 element comprising:
 - a first step of implanting an impurity into a semiconductor
 - 4 substrate to form a first region of a first impurity
 - 5 concentration;
 - a second step of forming a pair of second regions having
 - 7 a second impurity concentration being higher than said first
 - 8 impurity concentration on both sides of a first exposed region
 - 9 being exposed in said first region and on a surface of said
- 10 semiconductor substrate; and
- a step of forming each of said silicide layers being in
- 12 contact with a surface of said second region so that part of each
- 13 of said second regions is exposed on said surface of said
- 14 semiconductor substrate succesively so as to be in contact with
- 15 said first exposed region of said first region;
- wherein each of said silicide layers makes up a low
- 17 resistance region having a relatively low resistance value, each
- 18 of said second exposed regions in said second region makes up an
- 19 intermediate resistance region having an intermediate resistance
- 20 value, and said first exposed region in said first region makes

- 21 up a high resistance region having a relatively high resistance
- 22 value.
 - 1 19. The method for manufacturing a semiconductor protection
 - 2 element according to Claim 18, wherein each of said second regions
 - 3 and said first region are overlapped each other on a surface of
 - 4 said semiconductor substrate.
 - 1 20. The method for manufacturing a semiconductor protection
 - 2 element according to Claim 19, wherein, said first impurity
 - 3 concentration of said first region, when it is assumed that a well
 - 4 region is formed on said semiconductor substrate, is higher than
 - 5 that of said well region.
 - 1 21. The method for manufacturing a semiconductor protection
 - 2 element according to Claim18, wherein said second exposed region
 - 3 has a surface length being equal to or larger than that of said
 - 4 first exposed region.
 - 1 22. The method for manufacturing a semiconductor protection
 - 2 element according to Claim 18, wherein a surface length of said
 - 3 second exposed region is equal to or larger than a depth of said
 - 4 second region.
 - 1 23. A method for manufacturing a semiconductor protection
 - 2 element comprising:
 - a step of implanting an impurity into a semiconductor
 - 4 substrate to form a first region of a first impurity
 - 5 concentration;

- a step of forming a third region having a third impurity
- 7 concentration being higher than said first impurity concentration
- 8 in a manner that said third region and said first region are
- 9 overlapped on a surface of said semiconductor substrate;
- a step of forming a pair of second regions having a second
- impurity concentration being higher than that of said third region
- on both sides of a first exposed region being exposed in said third
- 13 region and on a surface of said semiconductor substrate;
- a step of forming each of said silicide layers being in
- 15 contact with a surface of said second region so that part of each
- 16 of said second regions is exposed on a surface of said
- 17 semiconductor substrate successively so as to be in contact with
- 18 said first exposed region of said first region;
- wherein each of said silicide layers makes up a low
- 20 resistance region having a relatively low resistance value, each
- 21 of said second exposed regions in said second region makes up an
- 22 intermediate resistance region having an intermediate resistance
- 23 value, and said first exposed region in said third region makes
- 24 up a high resistance region having a relatively high resistance
- 25 value.
 - 1 24. The method for manufacturing a semiconductor protection
 - 2 element according to Claim23, wherein said second exposed region
 - 3 has a surface length being equal to or larger than that of said
 - 4 first exposed region.
 - 1 25. The method for manufacturing a semiconductor protection
- 2 element according to Claim 23, wherein a surface length of said
- 3 second exposed region is equal to or larger than a depth of said

- 4 second region.
- 1 26. A semiconductor device comprising:
- 2 a semiconductor substrate having a first region of a first
- 3 impurity concentration and a first "second region", second
- 4 "second region" and third "second region" each having a second
- 5 impurity concentration being higher than that of said first
- 6 region;
- 7 silicide layers each being formed in a manner so as to be
- 8 in contact with a surface of each of said first "second region",
- 9 second "second region" and third "second region";
- one of a source electrode and a drain electrode being formed
- on one of said silicide layers formed in a manner so as to be in
- 12 contact with the surface of said first "second region";
- a gate electrode constructed between said silicide layers
- 14 formed in a manner so as to be in contact with the surfaces of
- 15 said first "second region" and second "second region"; and
- 16 another of said source electrode and said drain electrode
- 17 being formed on another out of said silicide layers formed in a
- 18 manner so as to be in contact with the surface of said third "second
- 19 region";
- wherein said first region, said second "second region", and
- 21 said third "second region" have, respectively, a first surface
- 22 region, second "second surface region", and third "second surface
- 23 region" all being positioned between said silicide layers formed
- 24 in a manner so as to be in contact with the surfaces of said second
- 25 "second region" and third "second region" and all being not
- 26 covered with said silicide layers;
- 27 wherein said first surface region is formed in a manner so

- 28 as to be sandwiched between said second "second surface region"
- 29 and third "second surface region";

- 30 wherein each of said silicide layers is constructed in a
- 31 manner that said second "second surface region" and third "second
- 32 surface region" are formed so as to be in contact with the surface
- 33 of said first surface region and so as to expose said second "second
- 34 surface region" and third "second surface region";
- 35 wherein each of said silicide layers makes up a low
- 36 resistance region having a relatively low resistance value, each
- 37 of said second surface regions makes up an intermediate resistance
- 38 region having an intermediate resistance value, and said first
- 39 surface region makes up a high resistance region having a
- 40 relatively high resistance value.
 - 1 27. The semiconductor device according to Claim 26, wherein a
 - 2 field oxide film is formed on said first surface region or said
 - 3 first exposed region.
 - 1 28. The semiconductor device according to Claim 26, wherein a
 - 2 gate electrode structure is formed on said first surface region
 - 3 or said first exposed region.
 - 1 29. A semiconductor device comprising:
 - a semiconductor substrate having a first region of a first
 - 3 impurity concentration and a first "second region", second
 - 4 "second region" and third "second region" each having a second
 - 5 impurity concentration being higher than that of said first
 - 6 region;
 - silicide layers each being formed in a manner so as to be

- 8 in contact with a surface of each of said first "second region",
- 9 second "second region" and third "second region";
- 10 one of a source electrode and a drain electrode being formed
- 11 on one of the silicide layers formed in a manner so as to be in
- 12 contact with the surface of said first "second region";
- a gate electrode constructed between said silicide layers
- 14 formed in a manner so as to be in contact with the surfaces of
- 15 said first "second region" and second "second region"; and
- 16 another of said source electrode and said drain electrode
- 17 being formed on another out of said silicide layers formed in a
- 18 manner so as to be in contact with the surface of said third "second
- 19 region";
- 20 wherein said first region has a first exposed region on a
- 21 surface of said semiconductor substrate between said second
- 22 "second region" and third "second region";
- 23 wherein each of said silicide layers is formed so as to have
- 24 a second exposed region in a manner that said second "second
- 25 region" and third "second region" are in contact with said second
- 26 exposed region in a continuous manner;
- wherein said first exposed region is sandwiched between
- 28 said second "second region" and third "second region";
- 29 wherein each of said silicide layers makes up a low
- 30 resistance region having a relatively low resistance value, each
- 31 of said second exposed regions in said second "second region" and
- 32 third "second region" makes up an intermediate resistance region
- 33 having an intermediate resistance value, and said first exposed
- 34 region in said first region makes up a high resistance region
- 35 having a relatively high resistance value.

- 1 30. The semiconductor device according to Claim 20, wherein
- 2 said first region is made up of a well region.
- 1 31. The semiconductor device according to Claim 29, wherein
- 2 said first region is formed on a surface of said semiconductor
- 3 substrate and said first region and said second region are
- 4 overlapped each other on a surface of said semiconductor
- 5 substrate.
- 1 32. The semiconductor device according to Claim 31, wherein,
- 2 said first impurity concentration of said first region, when it
- 3 is assumed that a well region is formed on said semiconductor
- 4 substrate, is higher than that of said well region.
- 1 33. The semiconductor device according to Claim 29, wherein a
- 2 field oxide film is formed on said first surface region or said
- 3 first exposed region.
- 1 34. The semiconductor device according to Claim 29, wherein a
- 2 gate electrode structure is formed on said first surface region
- 3 or said first exposed region.
- 1 35. The semiconductor device according to Claim 29, wherein
- 2 said second exposed region has a surface length being equal to
- 3 or larger than that of said first exposed region.
- 1 36. The semiconductor device according to Claim 29, wherein a
- 2 surface length of said second exposed region is equal to or larger
- 3 than a depth of said second region.

- 1 37. A semiconductor device comprising:
- 2 a semiconductor substrate having a first region of a first
- 3 impurity concentration, first "second region", second "second
- 4 region" and third "second region" each having a second impurity
- 5 concentration being higher than that of said first region, and
- 6 a third region having an impurity concentration being higher than
- 7 said first impurity concentration and being lower than said second
- 8 impurity concentration;
- 9 silicide layers each being formed in a manner so as to be
- 10 in contact with a surface of each of said first "second region",
- 11 second "second region" and third "second region";
- one of a source electrode and a drain electrode being formed
- 13 on one of the silicide layers formed in a manner so as to be in
- 14 contact with the surface of said first "second region";
- a gate electrode constructed between said silicide layers
- 16 formed in a manner so as to be in contact with the surfaces of
- 17 said first "second region" and second "second region"; and
- another of said source electrode and said drain electrode
- 19 being formed on another out of said silicide layers formed in a
- 20 manner so as to be in contact with the surface of said third "second
- 21 region";
- 22 wherein said first region is made up of a well region;
- wherein said third region is formed on said first region;
- 24 wherein said third region makes up a first exposed region being
- 25 exposed on a surface of said semiconductor substrate between said
- 26 second "second region" and said third "second regions" and, on
- 27 a surface of said semiconductor substrate, said third region and
- 28 said second region are overlapped each other;
- wherein each of said silicide layers is formed so as to have

- 30 a second exposed region in a manner that said second "second
- 31 region" and third "second region" are in contact with said first
- 32 exposed region in a continuous manner;
- 33 wherein each of said silicide layers makes up a low
- 34 resistance region having a relatively low resistance value, each
- 35 of said second exposed regions in said second "second region" and
- 36 third "second region" makes up an intermediate resistance region
- 37 having an intermediate resistance value, and said first exposed
- 38 region in said first region makes up a high resistance region
- 39 having a relatively high resistance value.
 - 1 38. The semiconductor device according to Claim 37, wherein a
 - 2 field oxide film is formed on said first surface region or said
 - 3 first exposed region.
 - 1 39. The semiconductor device according to Claim 37, wherein a
 - 2 gate electrode structure is formed on said first surface region
 - 3 or said first exposed region.
 - 1 40. The semiconductor device according to Claim 37, wherein
 - 2 said second exposed region has a surface length being equal to
 - 3 or larger than that of said first exposed region.
 - 1 41. The semiconductor device according to Claim 37, wherein a
- 2 surface length of said second exposed region is equal to or larger
- 3 than a depth of said second region.
- 1 42. A method for manufacturing a semiconductor device
- 2 comprising:

- a step of implanting an impurity into a semiconductor 4 substrate to form a first region of a first impurity
- 5 concentration;
- a step of forming first "second region", second "second
- 7 region" and third "second region" each having an impurity
- 8 concentration being higher than said first impurity concentration
- 9 on said semiconductor substrate and of forming said second "second
- 10 region" and third "second region" on both sides of said first
- 11 region on a surface of said semiconductor substrate;
- a step of forming silicide layers formed in a manner to be
- 13 in contact with a surface of each of said first "second region",
- 14 second "second region" and third "second region" in a manner that
- 15 said first region has a first surface region not covered with said
- 16 silicide layers and said second "second region" and third "second
- 17 region" have second surface regions not covered with said silicide
- 18 layers and said first surface region is sandwiched by two said
- 19 second surface regions;
- a step of forming a gate electrode constructed between said
- 21 silicide layers formed in a manner so as to be in contact with
- 22 the surfaces of said first "second region" and second "second
- 23 region";
- a step of forming one of a source electrode and a drain
- 25 electrode being formed on the silicide layer formed in a manner
- 26 so as to be in contact with the surface of said first "second
- 27 region" and another of said source electrode and said drain
- 28 electrode being formed on said silicide layer formed in a manner
- 29 so as to be in contact with the surface of said third "second
- 30 region";
- 31 wherein each of said silicide layers makes up a low

- 32 resistance region having a relatively low resistance value, each
- 33 of said second surface regions makes up an intermediate resistance
- 34 region having an intermediate resistance value, and said first
- 35 surface region makes up a high resistance region having a
- 36 relatively high resistance value.
 - 1 43. The method for manufacturing a semiconductor device
 - 2 according to Claim 42, further comprising a step of forming a field
 - 3 oxide film formed on said first surface region or said first
 - 4 exposed region.
 - 1 44. The method for manufacturing a semiconductor device
 - 2 according to Claim 42, further comprising a step of forming a gate
 - 3 electrode structure on said first surface region or on said first
 - 4 exposed region.
 - 1 45. A method for manufacturing a semiconductor device
 - 2 comprising:
 - 3 a step of implanting an impurity into a semiconductor
 - 4 substrate to form a first region of a first impurity
 - 5 concentration;
 - a step of forming first "second region", second "second
 - 7 region" and third "second region" each having an impurity
 - 8 concentration being higher than said first impurity concentration
 - 9 on said semiconductor substrate and said second "second region"
- 10 and third "second region" are formed on a surface of said
- 11 semiconductor substrate on both sides of said first exposed region
- 12 so that said first region has a first exposed region being exposed
- 13 on a surface of said semiconductor substrate;

a step of forming each of said silicide layers being in 14 contact with a surface of each of said first "second region", 15 second "second region" and third "second region" so that said 16 second "second region" and third "second region" so as to have 17 a second exposed region being successively in contact with said 18 first exposed region of said first region; 19 a step of forming a gate electrode constructed between said 20 silicide layers formed in a manner so as to be in contact with 21 surfaces of said first "second region" and second "second region"; 22 a step of forming one of a source electrode and a drain 23 electrode being formed on the silicide layer formed in a manner 24 so as to be in contact with a surface of said first "second region" 25 and another of said source electrode and said drain electrode 26 being formed on said silicide layer formed in a manner so as to 27 be in contact with the surface of said third "second region"; 28

1 46. The method for manufacturing a semiconductor device 2 according to Claim 45, wherein said second region are formed on

wherein each of said silicide layers makes up a low

resistance region having a relatively low resistance value, each

of said second exposed regions in said second region makes up an

intermediate resistance region having an intermediate resistance

value, and said first exposed region in said first region makes

up a high resistance region having a relatively high resistance

- 3 a surface of said semiconductor substrate in a manner that said
- second region and said first region are overlapped.

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value.

1 47. The method for manufacturing a semiconductor device

- 2 according to Claim 46, wherein, said first impurity concentration
- 3 of said first region, when it is assumed that a well region is
- 4 formed on said semiconductor substrate, is higher than that of
- 5 said well region.
- 1 48. The method for manufacturing a semiconductor device
- 2 according to Claim 45, wherein a surface length of said second
- 3 exposed region is equal to or larger than a depth of said second
- 4 region.
- 1 49. The method for manufacturing a semiconductor device
- 2 according to Claim 45, wherein a surface length of said second
- 3 exposed region is equal to or larger than a depth of said second
- 4 region.
- 1 50. The method for manufacturing a semiconductor device
- 2 according to Claim 45, further comprising a step of forming a field
- 3 oxide film formed on said first surface region or said first
- 4 exposed region.
- 1 51. The method for manufacturing a semiconductor device
- 2 according to Claim 45, further comprising a step of forming a gate
- 3 electrode structure on said first surface region or on said first
- 4 exposed region.
- 1 52. A method for manufacturing a semiconductor device
- 2 comprising:
- 3 a step of implanting an impurity into a semiconductor
- 4 substrate to form a first region of a first impurity

concentration;

a step of forming a third region having a thirs impurity concentration being higher than said first impurity concentration in a manner that said third region and said first region are overlapped on a surface of said semiconductor substrate;

a step of forming first "second region", second "second region" and third "second region" each having a second impurity concentration being higher than said third impurity concentration in said third region on said semiconductor substrate and said second "second region" and third "second region" are formed on a surface of said semiconductor substrate on both sides of said first exposed region so that said third region has a first exposed region being exposed on a surface of said semiconductor substrate;

a step of forming each of said silicide layers being in contact with a surface of each of said first "second region", second "second region" and third "second region" so that said second "second region" and third "second region" are exposed successively so as to be in contact with said first exposed region of said first region;

a step of forming a gate electrode constructed between said silicide layers formed in a manner so as to be in contact with the surfaces of said first "second region" and second "second region";

a step of forming one of a source electrode and a drain electrode being formed on one of the silicide layers formed in a manner so as to be in contact with the surface of said first "second region" and another of said source electrode and said drain electrode being formed on another out of said silicide layers formed in a manner so as to be in contact with the surface

- 34 of said third "second region";
- 35 wherein each of said silicide layers makes up a low
- 36 resistance region having a relatively low resistance value, each
- 37 of said second exposed regions in said second region makes up an
- 38 intermediate resistance region having an intermediate resistance
- 39 value, and said first exposed region in said third region makes
- 40 up a high resistance region having a relatively high resistance
- 41 value.
- 1 53. The method for manufacturing a semiconductor device
- 2 according to Claim 52, wherein a surface length of said second
- 3 exposed region is equal to or larger than a depth of said second
- 4 region.
- 1 54. The method for manufacturing a semiconductor device
- 2 according to Claim 52, wherein a surface length of said second
- 3 exposed region is equal to or larger than a depth of said second
- 4 region.
- 1 55. The method for manufacturing a semiconductor device
- 2 according to Claim 52, further comprising a step of forming a field
- 3 oxide film formed on said first surface region or said first
- 4 exposed region.
- 1 56. The method for manufacturing a semiconductor device
- 2 according to Claim 52, further comprising a step of forming a gate
- 3 electrode structure on said first surface region or on said first
- 4 exposed region.